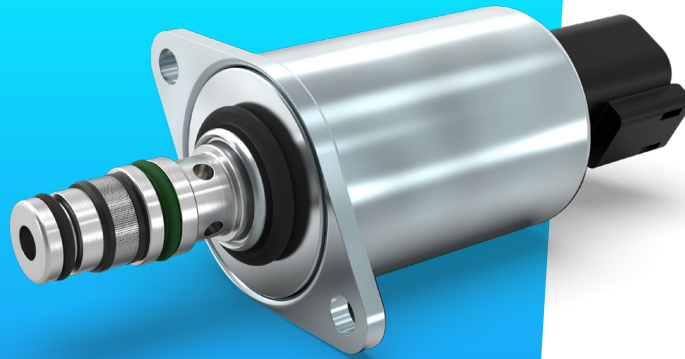


## Proportional Pressure Control Valve PPCD04 – NG PPRV



Proportional  
valves

Directional  
valves

Smart  
products

Special  
designs

### Product classification

Name	Max volume flow @ 6 bar dp	
PPCD 03	1,25 l/min	Direct controlled
<b>PPCD 04</b>	<b>2,5–5 l/min</b>	
PPCD 05	10 l/min	
PPCD 06	15 l/min	
PPCD 08	20 l/min	
PPCD 09	30 l/min	Pilot operated
PPCP 09	35 l/min	
PPCP 13	72 l/min	



## Hydraulic Data

Max pressure pump	$P_p = 50$ bar
Max pressure tank	$P_T = 30$ bar
Max pressure work	$P_A = 20, 25$ or $32$ bar
Hysteresis	< 3 % of the nominal pressure at 100 Hz PWM signal
Contamination level	Min Filtration: 20/18/15 According to ISO 4406
Fluid	Mineral Oil According to DIN 51524
Temperature range fluid	-30°C to +105°C
Leakage (internal)*	< 0,03 l/min (de-energized) < 0,15 l/min (energized)
Filterscreen size	125 $\mu$ m (P-Port)

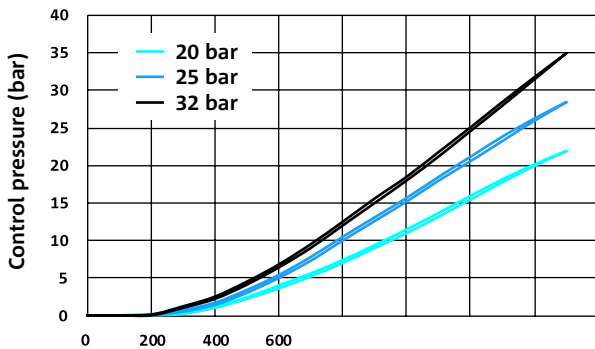
## Electrical Data

Voltage	12 V	24 V
Max current	1500 mA	750 mA
Resistance	4,72 $\Omega \pm 5\%$	20,8 $\Omega \pm 5\%$
Type of control	Current control PWM 100 Hz recommended	
Connector	AMP Junior timer Deutsch Connector DT04-2P Lead wires	
Protection class	up to IP6K6 / IPX9K	
Switching time	$t_{on} < 50$ ms (pA = 0% to 90%) $t_{off} < 50$ ms (pA = 100% to 10%)	

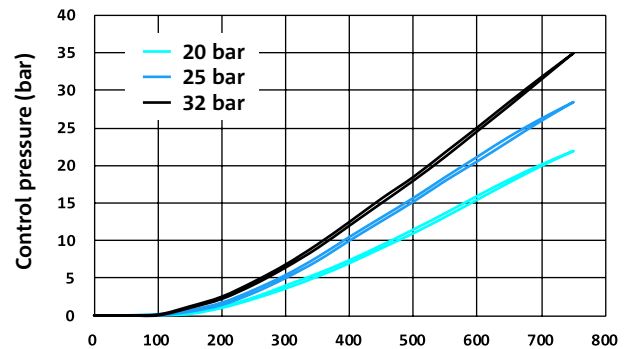
\* The reported data are measured @  $P_p=35$  bar (20 and 25 bar version and 40 bar (32 bar version) an oil viscosity of 32 cSt

## Current vs. Pressure (average characteristic)

P-I CURVE (12 V)

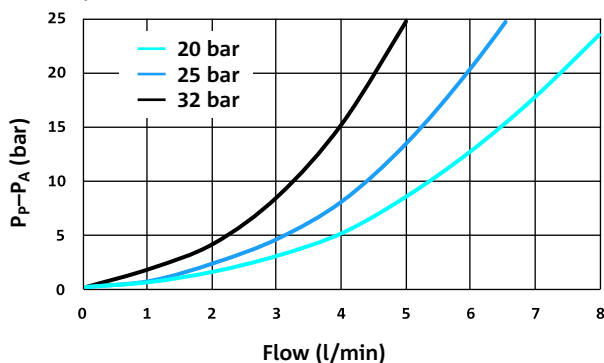


P-I CURVE (24 V)

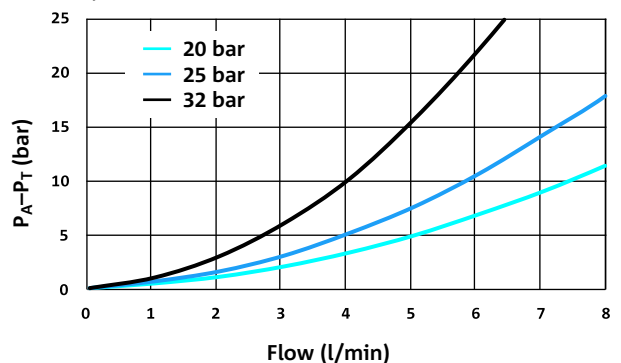


## Flow characteristics (Average characteristic)

PRESSURE DROP PUMP TO CONTROL PORT (P→A)  
Valve only

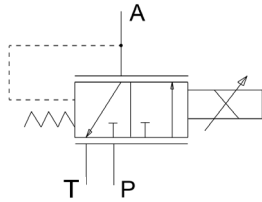


PRESSURE DROP CONTROL PORT TO TANK (A→T)  
Valve only





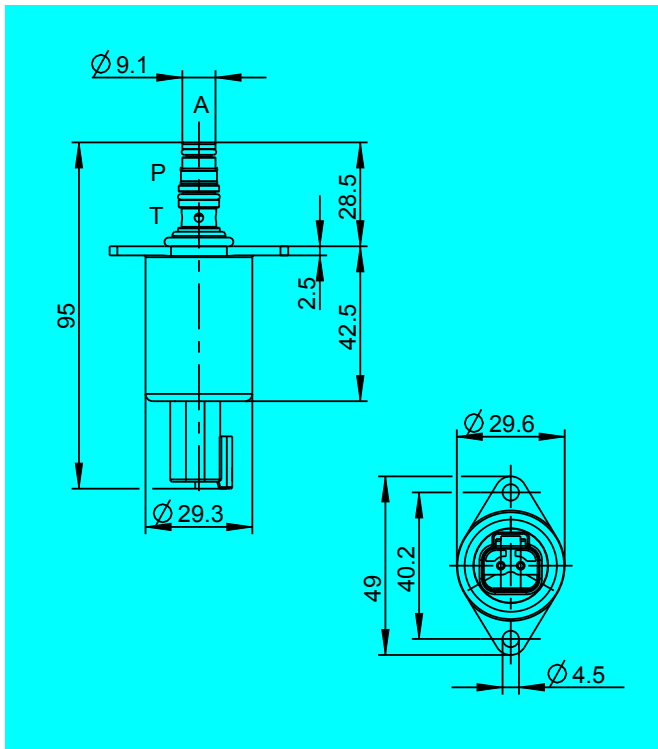
## Hydraulic schematic



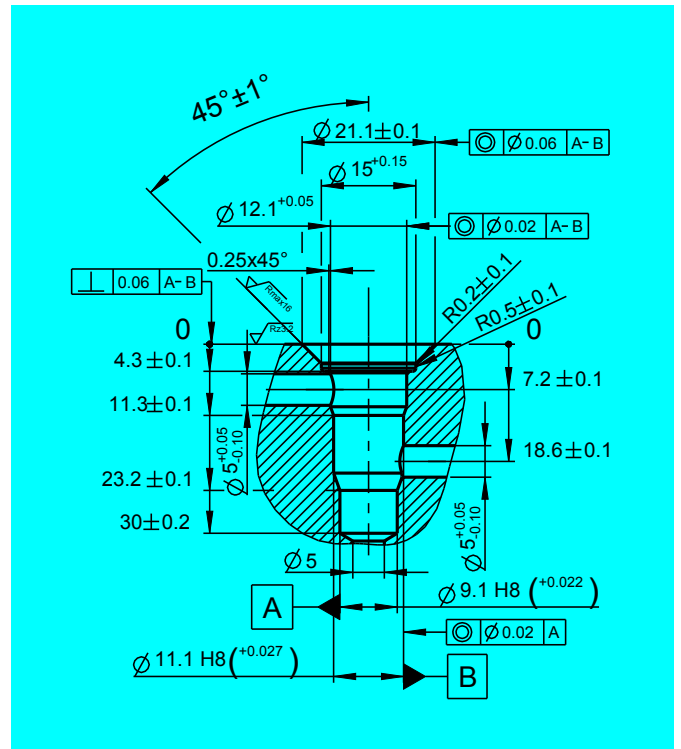
## Additional data

<b>Weigth</b>	approx. 175 g
<b>Mounting position (recommended)</b>	any
<b>MTTF<sub>d</sub>-value</b>	150 years
<b>Reference</b>	Valve specifications according to Thomas LHP 39

## Dimensions with Deutsch Connector\* (All dimensions in mm)



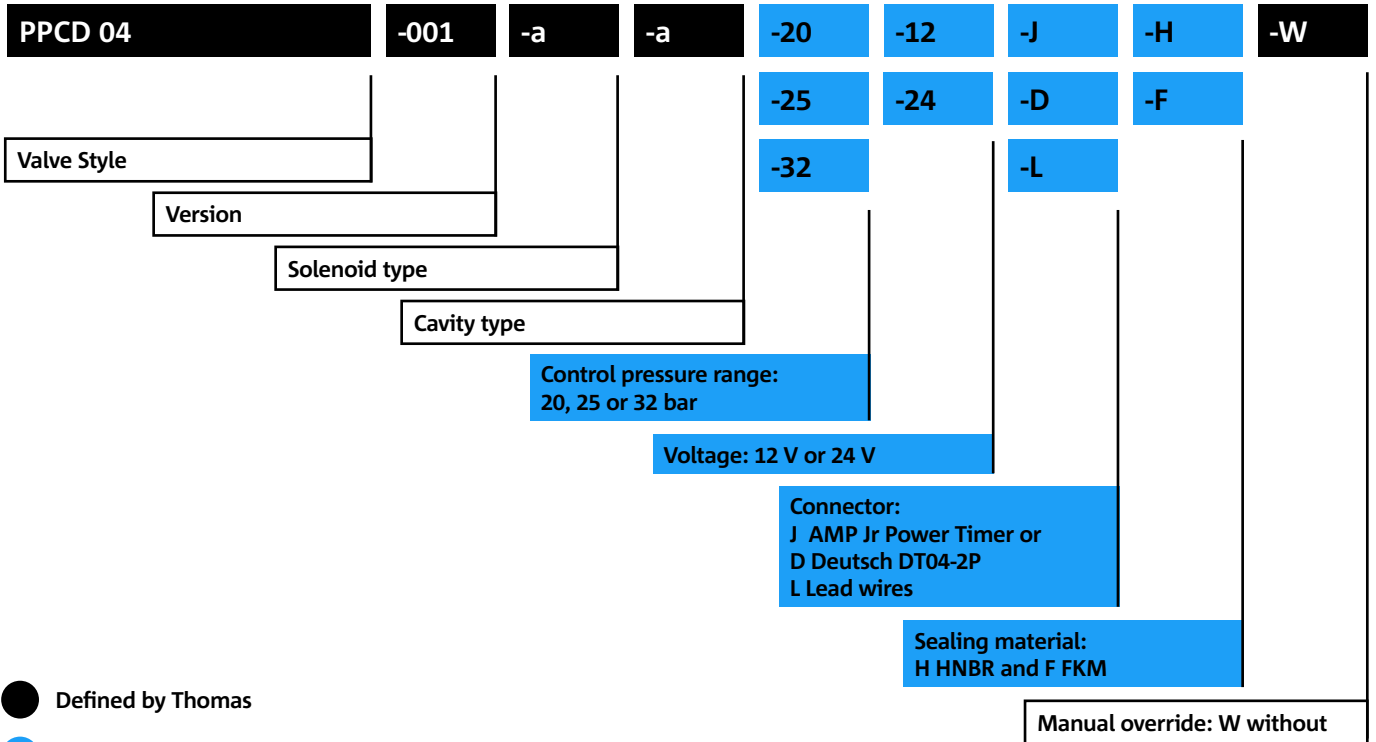
## Cavity Dimensions (All dimensions in mm)



\* Dimensions for AMP Jr. Connector and Lead wires available on request.



## Model code



- Defined by Thomas
- Customers choice

### CONTACT DETAILS

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